

**GREAT SELECTION!
GREAT SAVINGS!**



Prices Valid to
April 30th 2021

HSS DRILLS



JOBBER DRILLS - FRACTIONAL

A012 – HSS Low thrust design self-centering Split Point for easier penetration. TiN Coated Tip increases surface hardness and improves tool life.

240-UB – Ultra Bor™ Super Premium. 135° Split Point, special Hi-Molybdenum tool steel. Drills are heat-treated and nitro-carburize finished to be measurably harder than high speed steel. Nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. **Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.**

240-AQF – These heavy-duty 135° Split Point drills are the same as the 240-UB with three flats on the shank to give positive chuck grip (3/16" and larger). These drills are ideal for use with hand held drills and keyless chucks.

240 – This 118° point, H.S.S. drill performs well in a wide variety of ferrous metal drill applications. The black oxide surface treatment prevents chip welding and increases abrasion resistance.

We Also Stock: Metric, Wire Gage, Letter



A012 - Tin Coated Tip



240 - UB



240 - AQF



240



Size	Flute Length	O.A.L.	A012 A.C.T. No.	PKG QTY	Price \$ per ea.	240-UB A.C.T. No.	PKG QTY	Price \$ per ea.	240-AQF A.C.T. No.	PKG QTY	Price \$ per ea.	240 A.C.T. No.	PKG QTY	Price \$ per ea.
1/64	3/16	3/4	214275	10	2.49	-	-	-	-	-	-	205669	12	3.43
1/32	1/2	1.3/8	214276	10	1.73	-	-	-	-	-	-	205670	12	1.55
3/64	3/4	1.3/4	214277	10	1.73	-	-	-	-	-	-	205671	12	1.04
1/16	7/8	1.7/8	214278	10	1.51	206091	12	1.25	207441	12	0.95	205672	12	1.01
5/64	1	2	214279	10	1.51	206092	12	1.27	207442	12	0.97	205673	12	1.01
3/32	1.1/4	2.1/4	214280	10	1.60	206094	12	1.27	207443	12	0.99	205674	12	1.01
7/64	1.1/2	2.5/8	214281	10	1.70	206095	12	1.35	207444	12	1.08	205675	12	1.07
1/8	1.5/8	2.3/4	214282	10	1.70	206096	12	1.57	207445	12	1.22	205676	12	1.09
9/64	1.3/4	2.7/8	214283	10	1.86	206097	12	1.59	207446	12	1.28	205677	12	1.22
5/32	2	3.1/8	214284	10	1.89	206098	12	1.66	207447	12	1.37	205678	12	1.23
11/64	2.1/8	3.1/4	214285	10	1.98	206099	12	1.69	207452	12	1.41	205679	12	1.31
3/16	2.5/8	3.1/2	214286	10	2.27	206100	12	2.05	207453	12	1.94	205680	12	1.45
13/64	2.7/16	3.5/8	214287	10	2.53	206102	12	2.28	207454	12	2.15	205910	12	1.64
7/32	2.1/2	3.3/4	214288	10	2.80	206103	12	2.41	207455	12	2.19	205911	12	1.78
15/64	2.5/8	3.7/8	214289	10	3.03	206104	12	2.59	207456	12	2.36	205912	12	1.94
1/4	2.3/4	4	204642	10	3.23	206112	12	2.73	207457	12	2.57	205913	12	2.09
17/64	2.7/8	4.1/8	204643	10	3.88	206113	12	3.30	207458	12	3.10	205914	12	2.48
9/32	2.15/16	4.1/4	214290	10	4.04	206114	12	3.56	207459	12	3.29	205915	12	2.61
19/64	3.1/16	4.3/8	214291	10	4.65	206115	6	4.04	207460	6	3.70	205916	6	3.03
5/16	3.3/16	4.1/2	214292	10	5.17	206117	6	4.30	207461	6	3.93	205983	6	3.30
21/64	3.5/16	4.5/8	214293	10	5.71	206118	6	4.61	207462	6	4.16	205984	6	3.69
11/32	3.7/16	4.3/4	214294	10	6.35	206120	6	5.30	207463	6	4.90	205985	6	4.16
23/64	3.1/2	4.7/8	214295	10	7.19	206124	6	5.77	207464	6	5.21	205986	6	4.64
3/8	3.5/8	5	214296	10	7.38	206125	6	6.12	207465	6	5.69	205987	6	4.78
25/64	3.3/4	5.1/8	214297	10	8.41	206126	6	6.83	207466	6	6.17	205988	6	5.55
13/32	3.7/8	5.1/4	214298	5	8.63	206127	6	7.05	207467	6	6.54	205989	6	5.73
27/64	3.15/16	5.3/8	214299	5	9.57	206128	6	7.41	207468	6	6.83	205990	6	6.33
7/16	4.1/16	5.1/2	214300	5	9.96	206129	6	8.23	207469	6	7.63	205991	6	6.59
29/64	4.3/16	5.5/8	214302	5	11.12	206130	6	9.55	207470	6	8.42	205992	6	7.40
15/32	4.5/16	5.3/4	214304	5	11.84	206131	6	9.71	207471	6	8.96	205993	6	7.87
31/64	4.3/8	5.7/8	214306	5	12.43	206132	6	10.21	207472	6	9.23	205994	6	8.25
1/2	4.1/2	6	214307	5	12.61	206133	6	10.39	207473	6	9.50	205995	6	8.41

Jobber Drill Sets - Super Premium

Heavy-duty jobber length drills, 135° split point with black finish.

**GREAT SELECTION!
GREAT SAVINGS!**

**BLACK
OXIDE**

VIKING
DRILL & TOOL

● 240-A

Model No.	Description	A.C.T. No.	Special Price \$
A-29	29pc Set, 1/16"-1/2", 1/64" increments	240664	125.51

**MADE IN
USA**



Jobber Drill Sets - Super Premium

Super Premium Heavy-Duty 135° Split Point, Black & Gold Jobber Length Sets. Gold Treatment for Maximum Lubricity and Torsional Strength.

● 240-UB

Model No.	Description	A.C.T. No.	Special Price \$
SP-29	29pc Set, 1/16"-1/2", 1/64" increments	220799	140.06

**MADE IN
USA**

**BLACK
& GOLD**



Dormer TiN Tip #18 Drill Set

TiN (Titanium Nitride) coating is applied to the working surfaces of the tool, reducing wear, lowering friction, and increasing performance. Improved web design enhances strength and rigidity. Ground wide flutes for improved chip removal. Special Dormer point increases ease of penetration and improves hole size. Suitable for use in all material groups.

DORMER



Model No.	Description	Sizes	Pieces	Case	A.C.T. No.	Special Price \$
A097 #18	A012 64 Bright & TiN Tip Jobber Length Drill Set	1/16" - 1/2"	29	Metal	196927	195.00



HSS Black & Gold Jobber Drill Set

- 135° split point is self-centering, for reduced thrust and easier penetration.
- Three flats on sizes above 11/64" for tighter chucking.
- For general purpose drilling and maintenance applications.



Model No.	Description	Size	Pieces	Finish	Case	A.C.T. No.	Special Price \$
C18125	Heavy Duty Black & Gold Jobber Length Drill	1/16" - 1/2"	29	Black & Gold	Metal	299267	109.18

**MADE IN
USA**

CLE-LINE



Cobalt Hex Shank Jobber Drill Set (M35)

- 118° split point for faster, easier drill penetration
- For use with a standard 3-Jaw drill chuck
- Recommended for a wide material range: Alloy Steel, Carbon Steel, Cast Iron, Aluminum and Non Ferrous.



Model No.	Description	Size	Pieces	Finish	Case	A.C.T. No.	Special Price \$
C21121	Heavy Duty Cobalt Straw & Gold Oxide Jobber Length Drill	1/16" - 1/2"	29	Straw	Metal	299268	141.26

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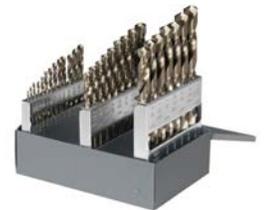
HSS Cobalt Jobber Drill Set (M42)

- 135° split point for faster, easier drill penetration
- Designed to drill tough, high-tensile materials and work-hardening materials high strength alloy steels, stainless steel, titanium, manganese steel, armor plate, & Inconel.



Model No.	Description	Size	Pieces	Finish	Case	A.C.T. No.	Special Price \$
C21121	Heavy Duty Cobalt Straw & Gold Oxide Jobber Length Drill	1/16" - 1/2"	29	Straw	Metal	299268	182.08

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USA**



HSS Black & Gold Reduced Shank Drill Set (Prentice)

- 118° split point
- 3 flats on 1/2" reduced shank

Model No.	Description	Size	Pieces	Finish	Case	A.C.T. No.	Special Price \$
C21164	Reduced Shank Black & Gold Silver & Deming Drill	9/16" - 1"	9	Black & Gold	Plastic	299269	211.90



Morse Taper Shank Drills

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510 – Regular Shank, Surface Treated. Taper shank drills are made to fit tapered holders. They are designed to perform well under a variety of normal conditions in a wide range of materials.



Size (inch)	Shank MT	Flute Length (inch)	O.A.L. (inch)	A.C.T. No.	Special Price \$	Size (inch)	Shank MT	Flute Length (inch)	O.A.L. (inch)	A.C.T. No.	Special Price \$
1/8	1	1.7/8	5.1/8	223461	18.30	29/32	3	6.1/8	10.3/4	211794	71.71
9/64	1	2.1/8	5.3/8	223462	18.84	59/64	3	6.1/8	10.3/4	211795	72.29
5/32	1	2.1/8	5.3/8	223463	18.30	15/16	3	6.1/8	10.3/4	211796	68.02
11/64	1	2.1/2	5.3/4	223464	18.84	51/64	3	6.3/8	11	211183	74.55
3/16	1	2.1/2	5.3/4	223465	12.75	31/32	3	6.3/8	11	211797	74.06
13/64	1	2.3/4	6	223466	14.01	63/64	3	6.3/8	11	211184	79.16
7/32	1	2.3/4	6	223467	13.60	1	3	6.3/8	11	211798	76.05
15/64	1	2.7/8	6.1/8	223468	16.03	1.1/32	3	6.1/2	11.1/8	223484	84.33
1/4	1	2.7/8	6.1/8	223469	14.14	1.3/64	3	6.5/8	11.1/4	223490	91.97
17/64	1	3	6.1/4	223470	15.48	1.1/16	3	6.5/8	11.1/4	211185	87.66
9/32	1	3	6.1/4	223471	15.02	1.3/32	4	6.7/8	12.1/2	223491	102.22
19/64	1	3.1/8	6.3/8	223472	19.18	1.7/64	4	7.1/8	12.3/4	211187	110.34
5/16	1	3.1/8	6.3/8	223473	15.16	1.1/8	4	7.1/8	12.3/4	211800	107.31
21/64	1	3.1/4	6.1/2	214524	21.03	1.5/32	4	7.1/4	12.7/8	223492	111.25
11/32	1	3.1/4	6.1/2	223474	22.23	1.11/64	4	7.3/8	13	223498	118.23
23/64	1	3.1/2	6.3/4	223475	24.37	1.3/16	4	7.3/8	13	211188	116.93
3/8	1	3.1/2	6.3/4	223476	23.66	1.7/32	4	7.1/2	13.1/8	223499	124.64
25/64	1	3.5/8	7	223477	25.24	1.1/4	4	7.7/8	13.1/2	211812	131.56
13/32	1	3.5/8	7	223478	23.66	1.9/32	4	8.1/2	14.1/8	223500	157.76
27/64	1	3.7/8	7.1/4	223479	26.93	1.19/64	4	8.5/8	14.1/4	223501	169.38
7/16	1	3.7/8	7.1/4	223480	21.81	1.5/16	4	8.5/8	14.1/4	211813	160.20
29/64	1	4.1/8	7.1/2	223481	23.90	1.11/32	4	8.3/4	14.3/8	223502	169.38
15/32	1	4.1/8	7.1/2	223482	25.01	1.3/8	4	8.7/8	14.1/2	211814	171.91
31/64	2	4.3/8	8.1/4	223483	28.69	1.13/32	4	9	14.5/8	223503	183.99
1/2	2	4.3/8	8.1/4	211722	27.13	1.27/64	4	9.1/8	14.3/4	223504	190.40
33/64	2	4.5/8	8.1/2	211723	30.95	1.7/16	4	9.1/8	14.3/4	223505	185.89
17/32	2	4.5/8	8.1/2	211724	30.31	1.15/32	4	9.1/4	14.7/8	223506	198.20
35/64	2	4.7/8	8.3/4	211172	33.78	1.1/2	4	9.3/8	15	211815	199.55
9/16	2	4.7/8	8.3/4	211725	33.05	1.17/32	5	9.3/8	16.3/8	223507	230.61
37/64	2	4.7/8	8.3/4	211726	35.81	1.9/16	5	9.5/8	16.5/8	223508	241.39
19/32	2	4.7/8	8.3/4	211174	35.22	1.19/32	5	9.7/8	16.7/8	223509	260.98
39/64	2	4.7/8	8.3/4	211727	37.44	1.5/8	5	10	17	223510	266.75
5/8	2	4.7/8	8.3/4	211728	36.16	1.21/32	5	10.1/8	17.1/8	223511	280.65
41/64	2	5.1/8	9	211729	41.27	1.11/16	5	10.1/8	17.1/8	223512	287.66
21/32	2	5.1/8	9	211730	39.93	1.23/32	5	10.1/8	17.1/8	223513	301.93
43/64	2	5.3/8	9.1/4	211175	44.27	1.3/4	5	10.1/8	17.1/8	223514	308.07
11/16	2	5.3/8	9.1/4	211731	41.99	1.25/32	5	10.1/8	17.1/8	223518	320.05
45/64	2	5.5/8	9.1/2	211176	46.13	1.13/16	5	10.1/8	17.1/8	211193	328.33
23/32	2	5.5/8	9.1/2	211177	44.55	1.27/32	5	10.1/8	17.1/8	223519	342.93
47/64	2	5.7/8	9.3/4	211732	48.94	1.7/8	5	10.3/8	17.3/8	223520	343.60
3/4	2	5.7/8	9.3/4	211733	48.94	1.29/32	5	10.3/8	17.3/8	223521	358.48
49/64	2	6	9.7/8	211784	58.11	1.15/16	5	10.3/8	17.3/8	223522	369.67
25/32	2	6	9.7/8	211785	56.78	1.31/32	5	10.3/8	17.3/8	211194	377.76
51/64	3	6.1/8	10.3/4	211178	63.60	2	5	10.3/8	17.3/8	223523	380.80
13/16	3	6.1/8	10.3/4	211788	59.77	2.1/8	5	10.1/4	17.3/8	223524	429.88
53/64	3	6.1/8	10.3/4	211790	66.29	2.7/32	5	10.1/8	17.3/8	223525	483.23
27/32	3	6.1/8	10.3/4	211791	64.19	2.1/4	5	10.1/8	17.3/8	223526	486.95
55/64	3	6.1/8	10.3/4	211179	68.63	2.3/8	5	10.1/8	17.3/8	223527	540.18
7/8	3	6.1/8	10.3/4	211792	66.29	2.1/2	5	11.1/4	18.3/4	223528	704.33
57/64	3	6.1/8	10.3/4	211182	70.11						



Stub Length Drills Ultra Bor™ Super Premium



Special Hi-Molybdenum tool steel. Gold surface treated body and clearance for maximum lubricity. Heavy duty construction, 135° split point, no center punch needed - will not walk. Recommended for work hardening grades of stainless steel and other hard metal drilling applications.



● 260-UB

Size (inch)	O.A.L. (inch)	Flute Length (inch)	A.C.T. No.	Special Price \$
1/16	1.5/8	5/8	206265	1.36
5/64	1.11/16	11/16	206266	1.36
3/32	1.3/4	3/4	206267	1.36
7/64	1.13/16	13/16	206268	1.36
1/8	1.7/8	7/8	206269	1.36
9/64	1.15/16	15/16	206270	1.38
5/32	2.1/16	1	206271	1.51
11/64	2.1/8	1.1/16	206272	1.68
3/16	2.3/16	1.1/8	206273	1.75
13/64	2.1/4	1.3/16	206274	1.86
7/32	2.3/8	1.1/4	206275	2.21
15/64	2.7/16	1.5/16	206276	2.23
1/4	2.1/2	1.3/8	206277	2.36
17/64	2.5/8	1.7/16	206278	2.76
9/32	2.11/16	1.1/2	206279	2.98
19/64	2.3/4	1.9/16	206280	3.17
5/16	2.13/16	1.5/8	206281	3.46
21/64	2.15/16	1.11/16	206282	3.75
11/32	3	1.11/16	206283	4.23
23/64	3.1/16	1.3/4	206284	4.92
3/8	3.1/8	1.13/16	206285	5.16
25/64	3.1/4	1.7/8	206286	5.81
13/32	3.5/16	1.15/16	206287	6.17
27/64	3.3/8	2	206288	6.68
7/16	3.7/16	2.1/16	206289	6.84
29/64	3.9/16	2.1/8	206290	8.10
15/32	3.5/8	2.1/8	206291	8.61
31/64	3.11/16	2.3/16	206292	8.86
1/2	3.3/4	2.1/4	206293	8.86

**GREAT SELECTION!
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Prentice Drills (Reduced Shank) 1/2" Shank



1/2" diameter reduced shank with tri-flats. Self-centering, 118° split point reduces thrust requirements and minimizes "walking" particularly on curved surfaces. Steam and bronze oxide for abrasion resistance and improved lubricity.



Hi-Molybdenum tool steel provides superior toughness and wear resistance; will out perform cobalt drills on work hardening stainless steel applications. With 135° split point for faster penetration and accurate starting without a center punch.

▲ 1877 **GOOD**



Size (inch)	O.A.L.	A.C.T. No.	Special Price \$
33/64	6	308827	16.97
17/32	6	308823	17.05
35/64	6	308828	17.63
9/16	6	309592	17.72
37/64	6	311161	19.10
19/32	6	311162	19.19
39/64	6	308829	20.00
5/8	6	311163	20.00
41/64	6	311164	20.61
21/32	6	311165	20.72
43/64	6	308824	21.78
11/16	6	311166	21.78
45/64	6	311167	22.65
23/32	6	311168	22.65
47/64	6	311169	23.85
3/4	6	308826	23.85
49/64	6	309591	24.93
25/32	6	308825	25.34
51/64	6	311174	25.71
13/16	6	311175	26.18
53/64	6	311176	27.32
27/32	6	311177	27.32
55/64	6	311178	27.91
7/8	6	311179	28.05
57/64	6	311180	29.62
29/32	6	311181	30.02
59/64	6	311182	30.75
15/16	6	311183	31.30
61/64	6	311184	32.78
31/32	6	311185	33.53
63/64	6	311186	34.53
1	6	311187	34.70
1.1/16	6	311188	48.70
1.1/8	6	311189	52.40
1.5/32	6	-	-
1.3/16	6	311190	65.55
1.1/4	6	311191	68.57
1.5/16	6	311192	102.90
1.3/8	6	311193	110.12
1.7/16	6	311194	121.67
1.1/2	6	311195	126.06

▲ 280-UB **BEST**



A.C.T. No.	Special Price \$
211216	24.18
210617	23.05
210618	25.76
207941	24.54
207052	27.66
207053	26.36
207054	28.97
211217	27.63
207055	30.92
207056	29.43
210619	32.12
211219	30.58
211220	34.04
210621	32.39
210620	35.46
207819	33.76
211221	37.60
207902	35.83
207901	37.63
211222	37.63
207900	39.28
207899	39.28
207898	40.78
211225	40.78
211226	42.61
211227	42.61
211240	45.59
211242	45.59
211243	48.14
211244	48.14
211245	53.11
211246	53.11
211249	64.20
211252	70.24
211253	73.16
211254	74.78
211256	82.38
211257	115.23
211258	117.15
211259	130.87
211261	134.14

Ask Us About:



Dormer Metric TiN Tip Drills

Dormer A002 High Speed Steel Jobber Drill Bit, Uncoated (Bright) Finish with TiN Coated Tip, 118 Degree Split Point

TiN (Titanium Nitride) coating is applied to the working surfaces of the tool, reducing wear, lowering friction, and increasing performance. Improved web design enhances strength and rigidity. Ground wide flutes for improved chip removal. Special Dormer point increases ease of penetration and improves hole size.



Suitable for use in all material groups. Low thrust design self centering Split Point for easier penetration. TiN Coated Tip increases wear resistance and improves tool life.

A.C.T. EQUIPMENT SALES LTD.

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